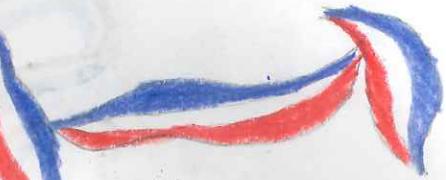
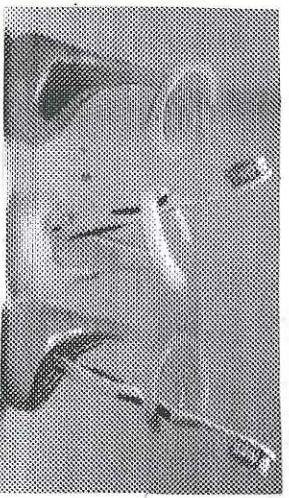


Designing



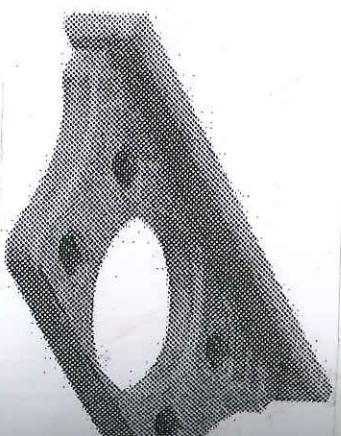
I like this model as it is simple and also fits on to the wall. I also like this model as it is small and holds four toothbrushes what I'm wanting.

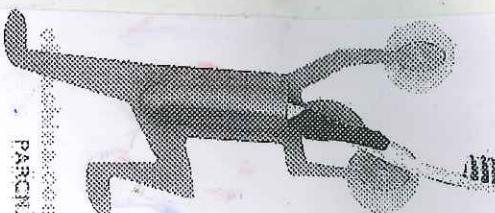


This model is really great model as it is very modern. The plastic swirls look very good and it is also small and could hold a few toothbrushes.



This model is very effective as it fits on to the wall what I'm looking for. It is also modern and can hold a cup. It is small and fits four toothbrushes.

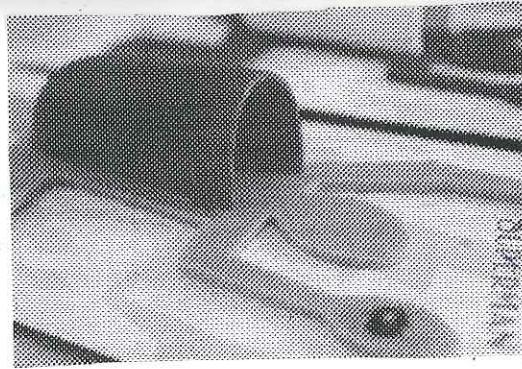




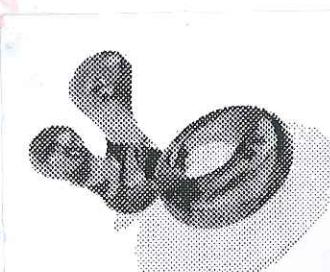
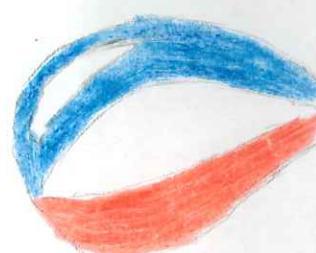
PARCH.COM

I really like this

model as it is unique and fits on the wall. The down side to this is that it will only hold one toothbrush. This model will fit in my bathroom and it is also not to hard to make.



SURFACE



This idea is

really unique but effective. The model is very small and can fit on the wall what I'm looking for. This mode however will be really hard to make as its very small.

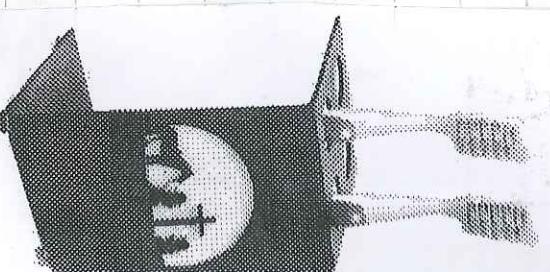


This idea is

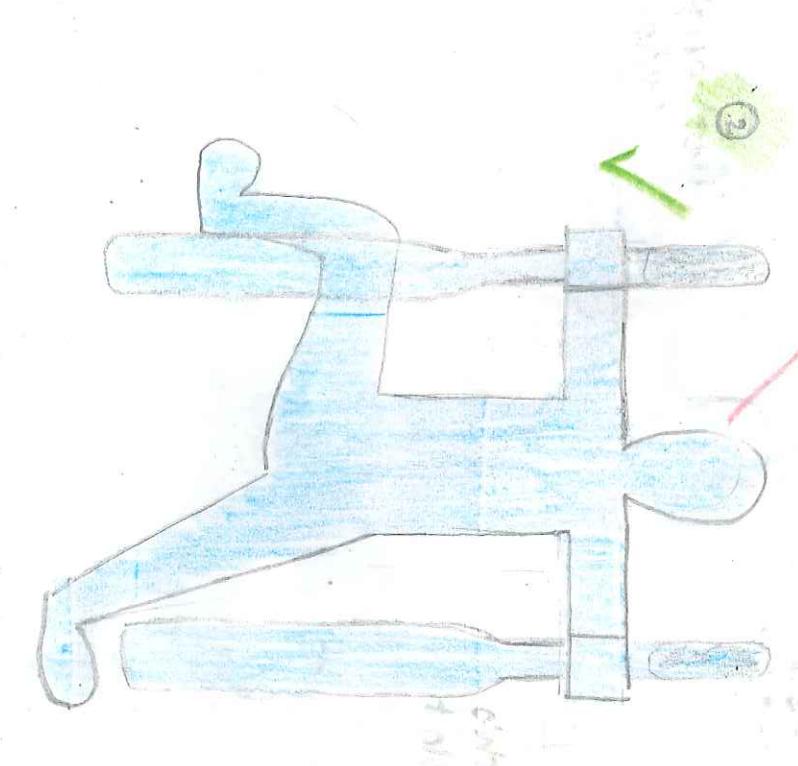
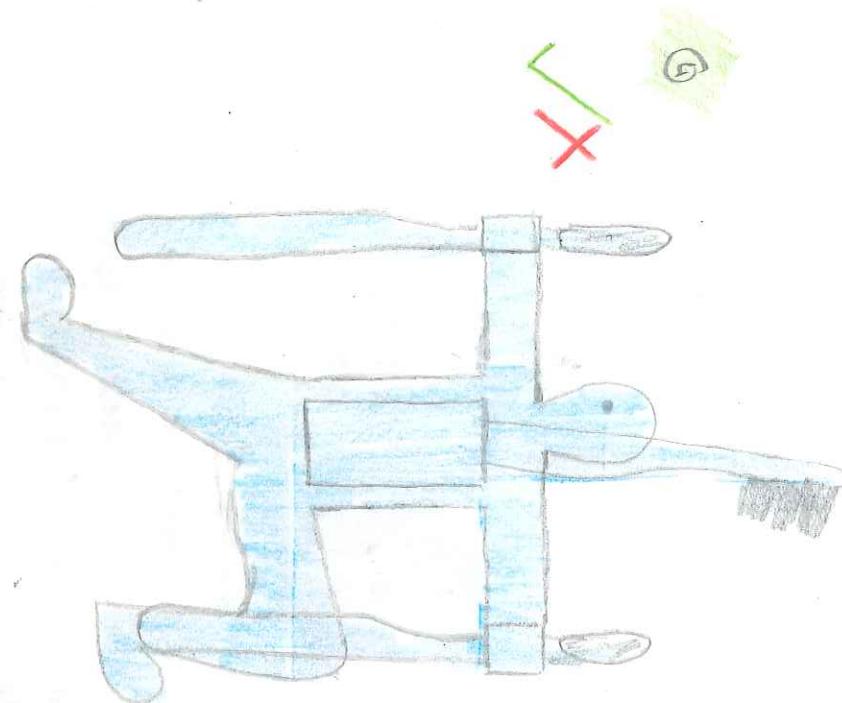
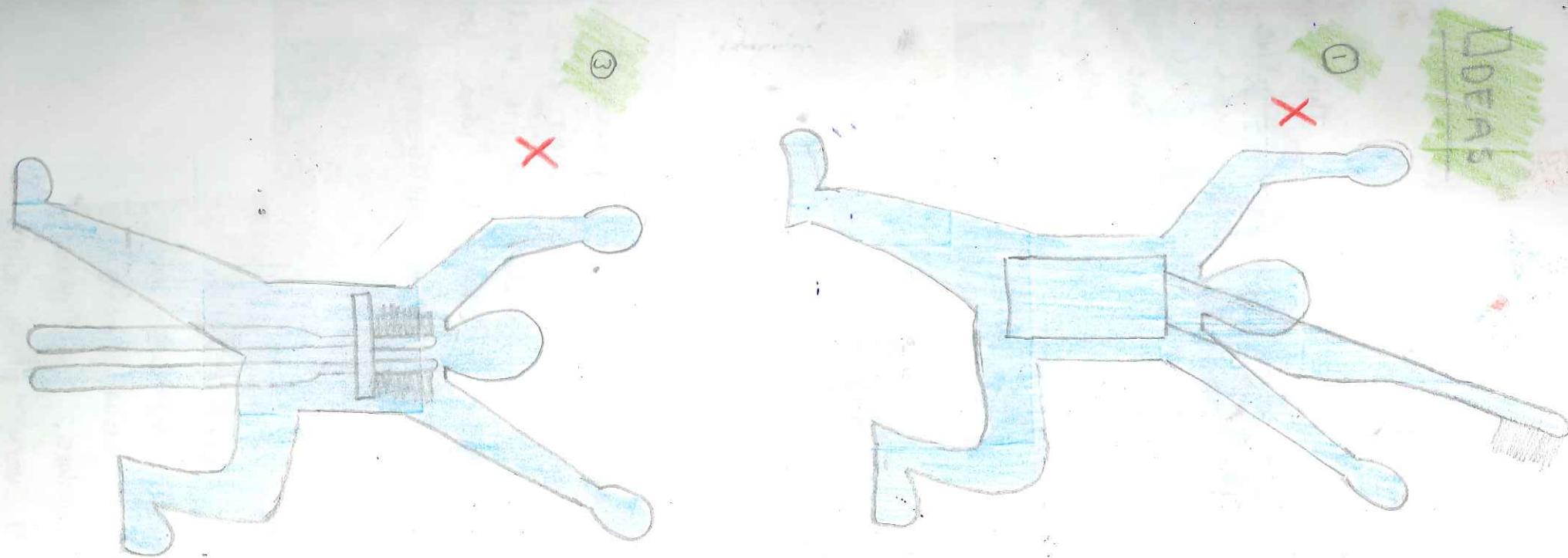
really effective but is not the material what I'm using. The mode can fit on the wall and is really small. I like the idea how the toothbrush clicks in.

This cup is a really good idea and has many ways in which it could be joined on which I will investigate. This idea is really good as I will be able to identify my toothbrush easy.

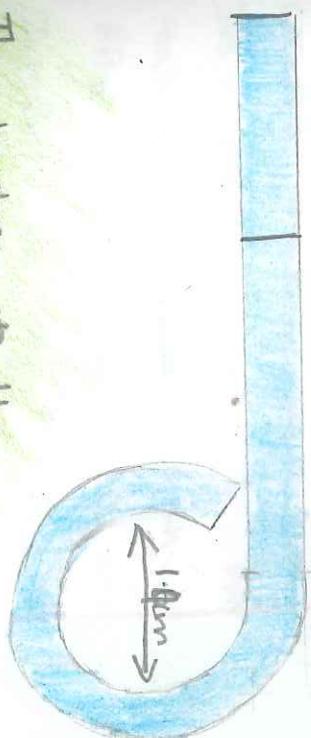
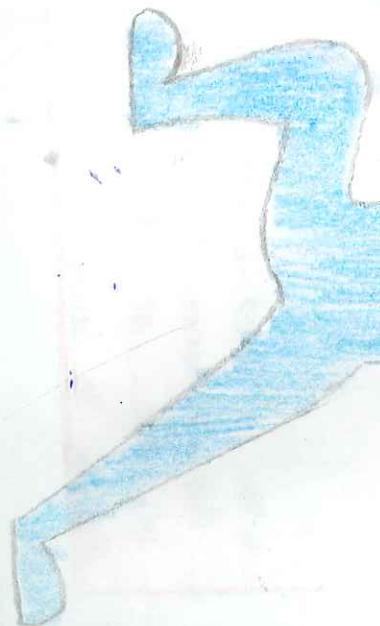
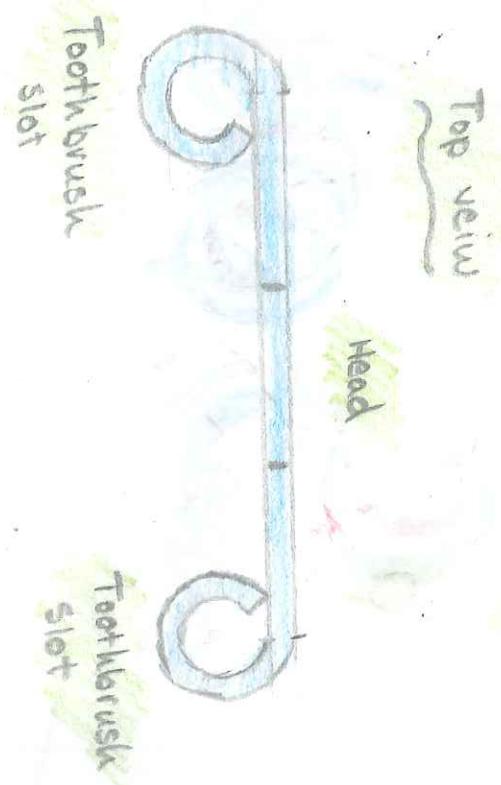
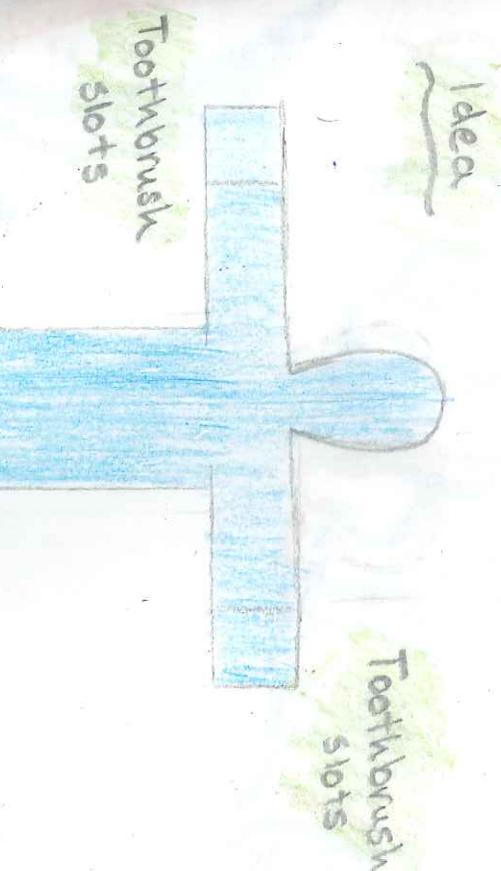
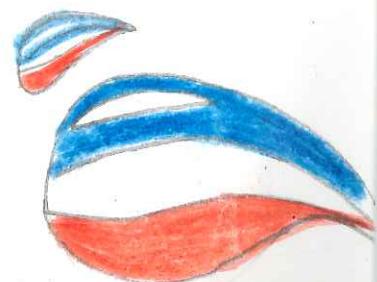
This finished piece is very effective but a bit big for your toothbrushes. The idea is very plain and is very easy to manufacture.



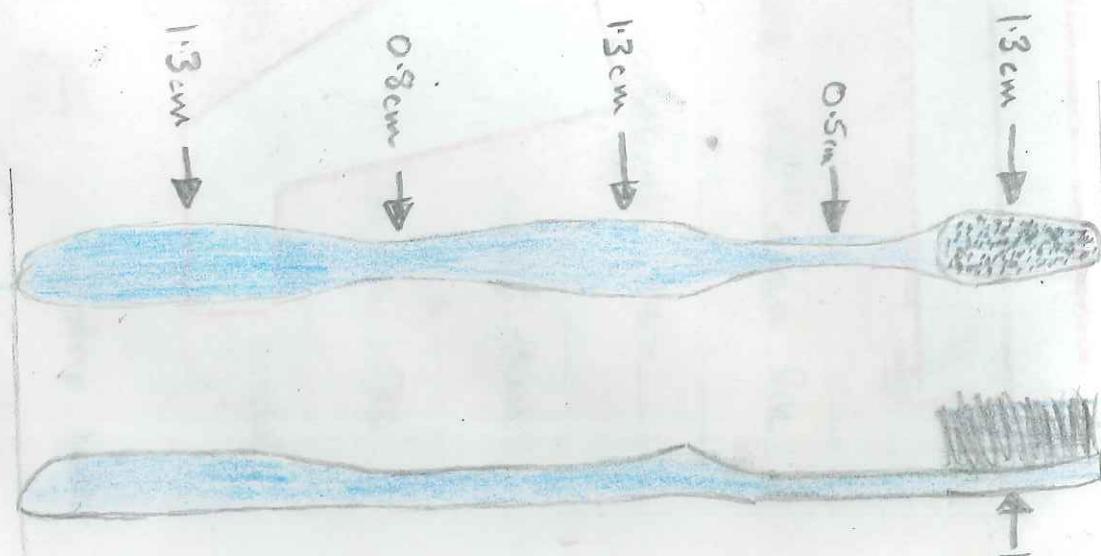
Like



Idea developed further



The brushes at the top of the toothbrush will stop this from falling through.

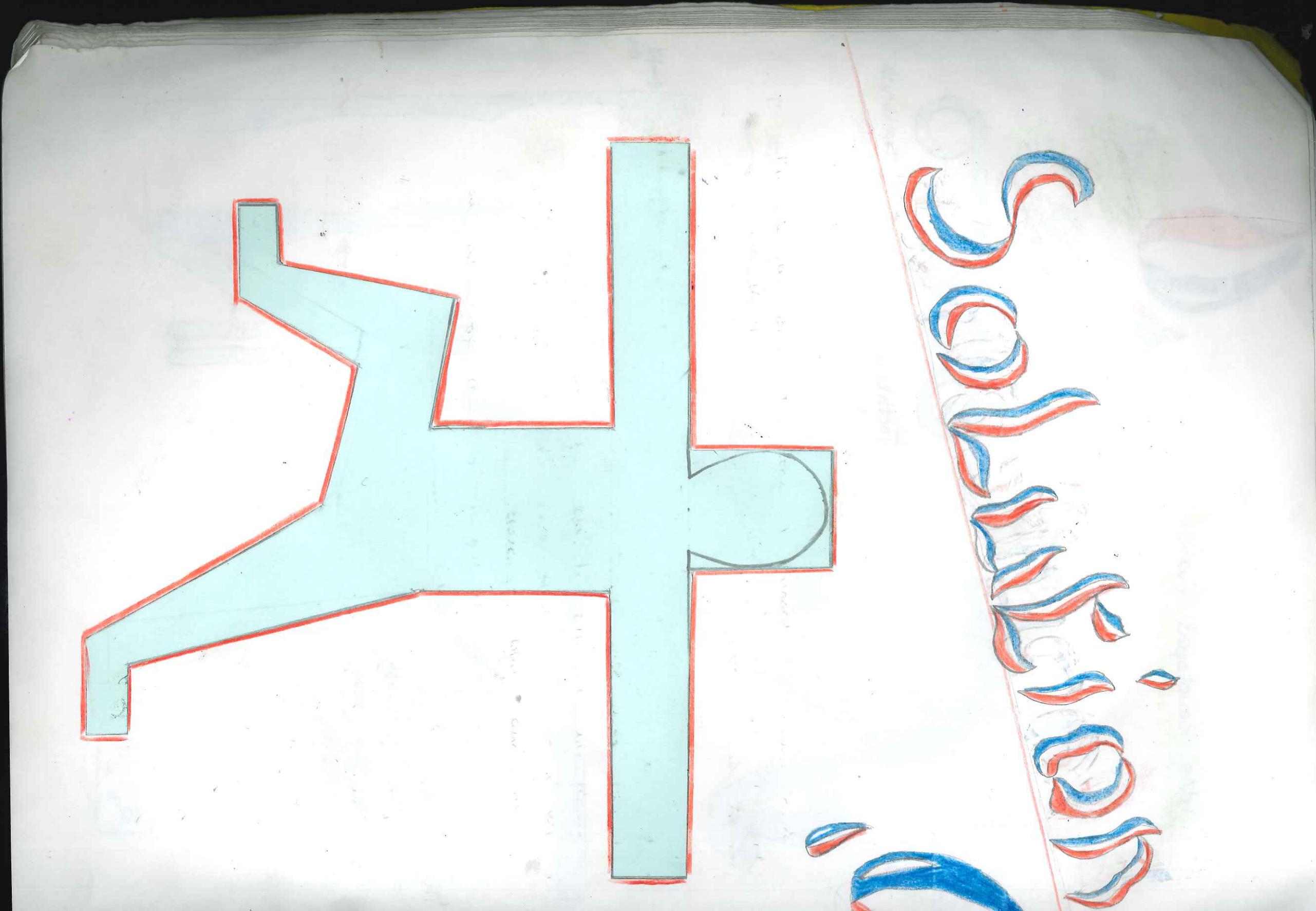


My toothbrush

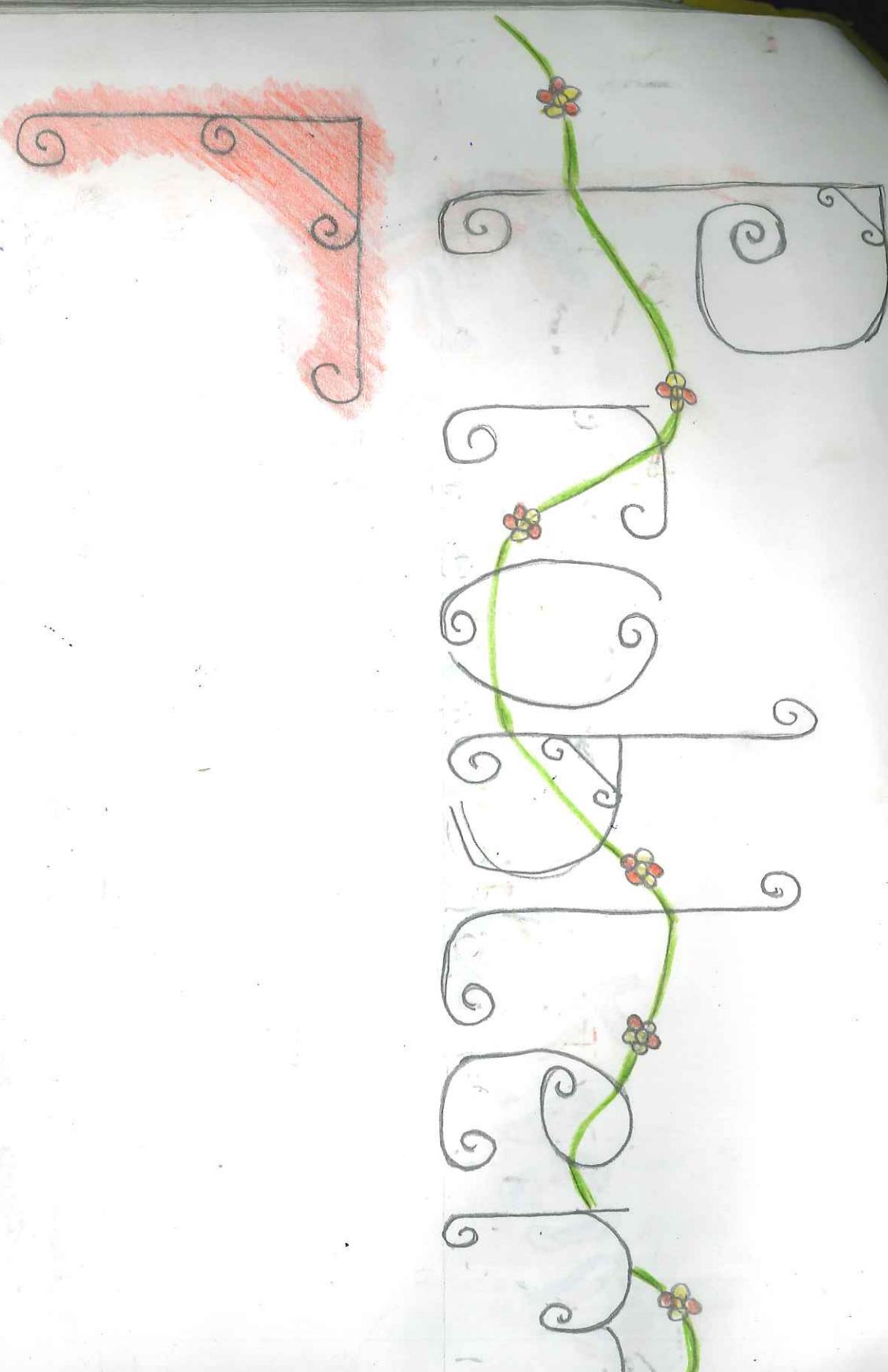
$$C = \pi d$$

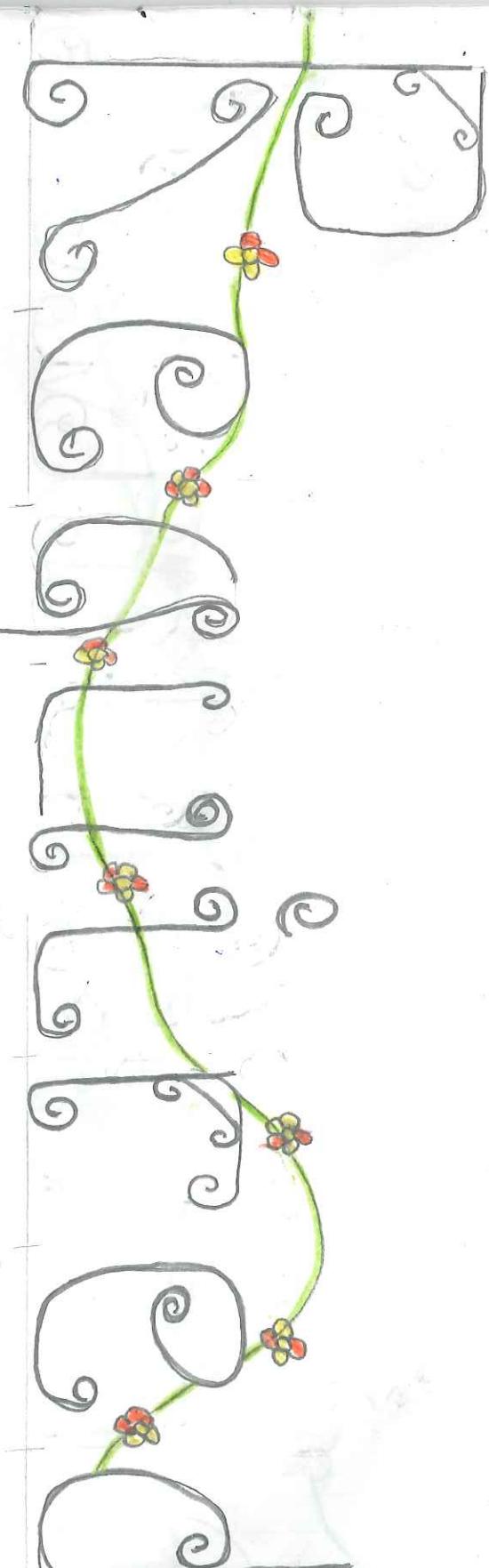
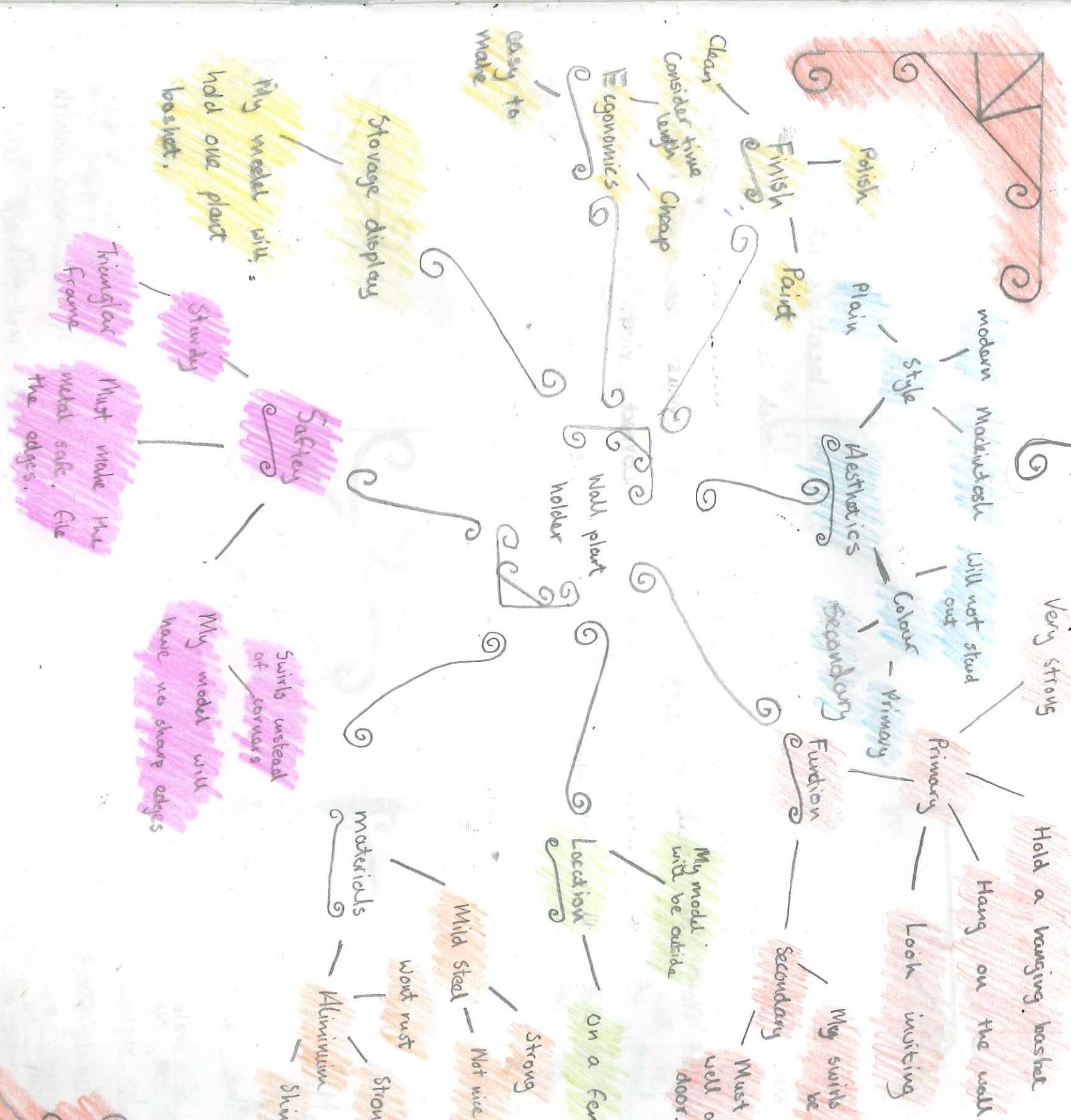
$$C = 14\text{ mm} \times 3.14$$

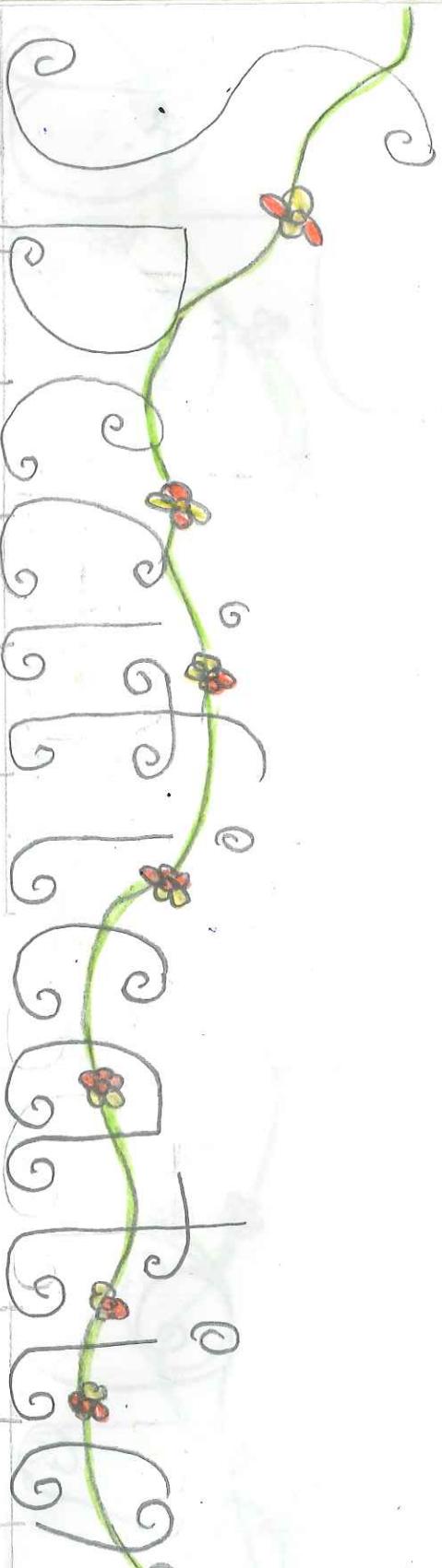
$$C \approx 44\text{ mm}$$



I am going to design and manufacture a flower holder for the outside of my house. I have chosen to do this model as my house looks to dull in the summer. My model will be made from a material available to my department. My model will be finished and constructed to the best of my craftsmanship. It will be simple but aesthetically pleasing to a wide selection of customers.







Function

The function of my model must be able to hold a hanging basket safely. It must not stand out in front of the flowers. It must fit well on my wall.

Location

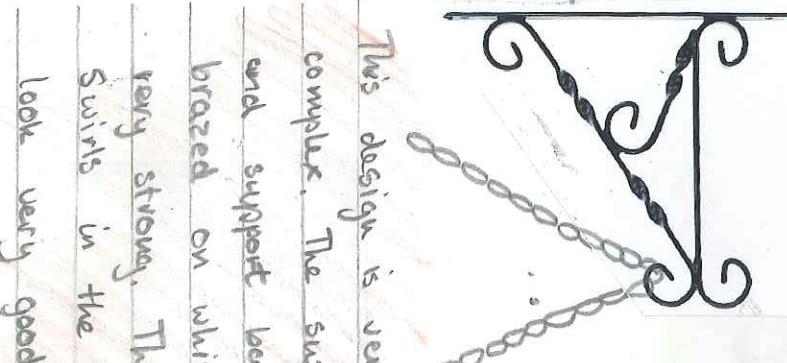
The location of my model is going outside my door on my wall. I must use the correct rivet so it will fit on my wall evenly.

Material

The material I will use is mild steel. I have chose to use this it is strong and I can't paint this to what ever colour I want.

Safety

My model will have no sharp edges. At the corners my model will have swirls which are not sharp and very safe.



This design is very complex. The swirls and support bar are brazed on which is very strong. The swirls in the metal look very good.

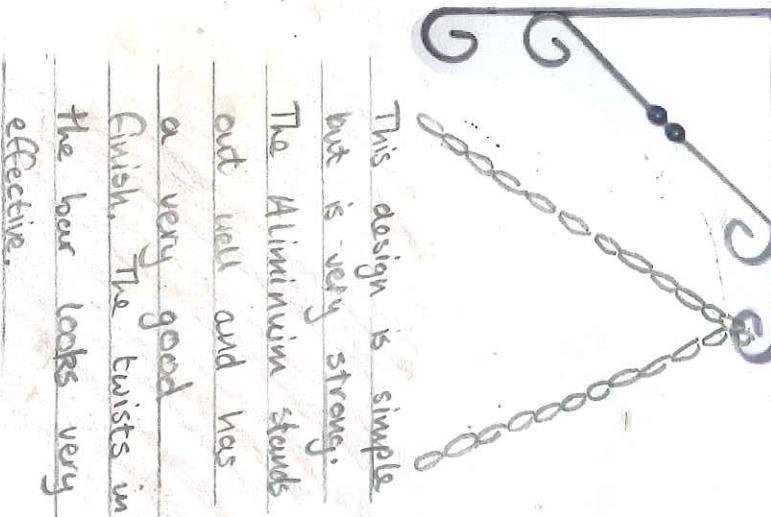


These swirls are brazed on. The circular bar is very effective. This design is not as strong as the support bar is rounded. This would fit on a wall.

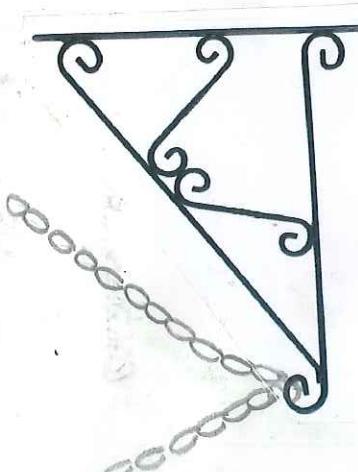


This design is most simple have chosen.

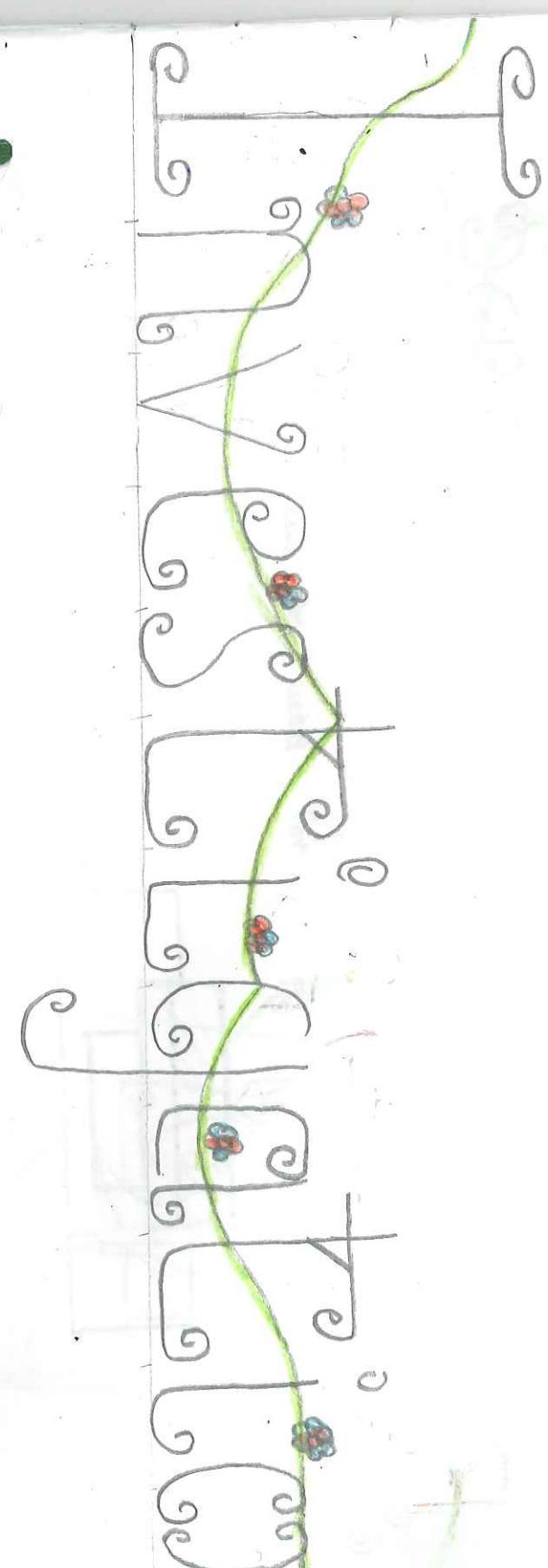
This design is very strong and very effective. The colour green is very good. The design is very strong and has an triangular frame which makes this very strong.



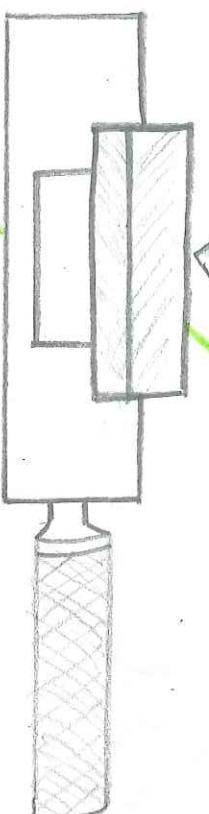
This design is simple but is very strong. The Aluminium stands out well and has a very good finish. The twists in the bar looks very effective.



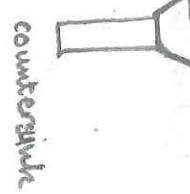
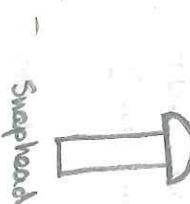
This wall plant design looks strong and the colour black looks well. The swirls all even and this design has a support bar.



Riveting



Firstly you drill through the two pieces of metal you wish to rivet together.



Countersunk

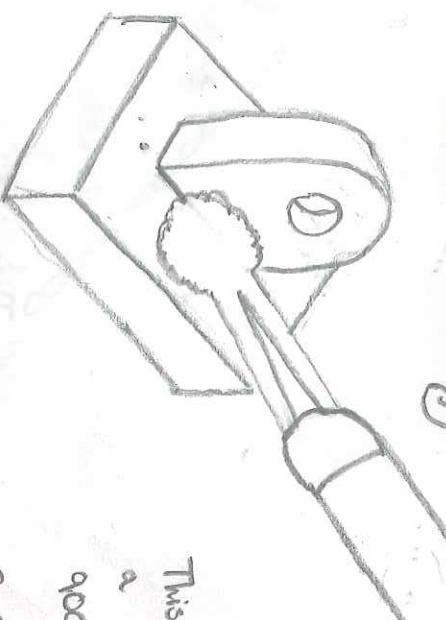
- These rivets leave a smooth finish which helps for going on a wall.

- A rivet will rust away in time.

Snaphead

- Snaphead rivets leaves round finish which means it will be uneven if put on a wall.

- Snapheads will also rust over time.



Brazing

This method of joining metals uses a very high temperature around 900°C.

Before Brazing you must clean the two pieces of metal you wish to join together.

The finished joint is very strong however the metal must be clean or the Brazing will not happen.

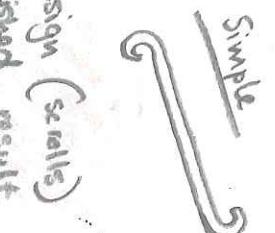
SCROLL WORK

Scroll work can be used for

- Brackets
- Gates
- Signs

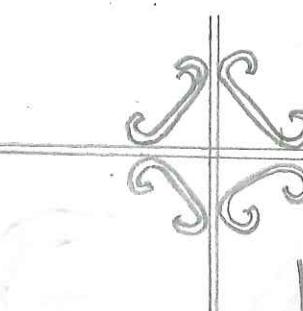
After making your scrolls you can join them by welding or by riveting whatever looks best.

Simple

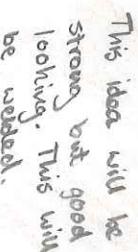


I will keep my design (scrolls) simple and the finished result will look better.

More difficult

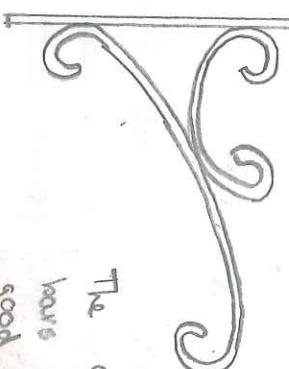


This idea will be strong but good looking. This will be needed.

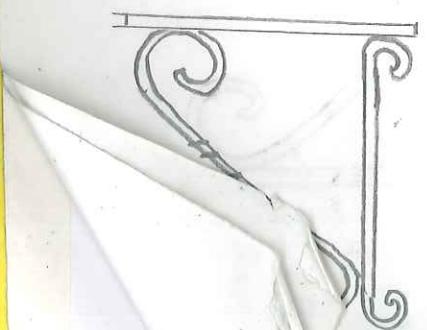


This design is very simple but will be strong & attractive.

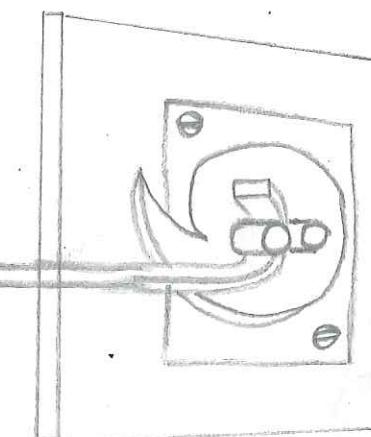
The twists in the bars will look good on this model.



The curved bars look really good but this will not be as strong.

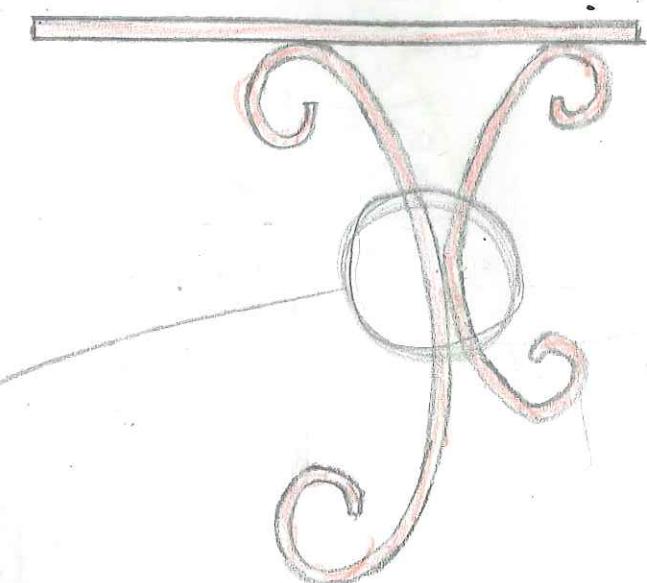


This design be as strong & look good.



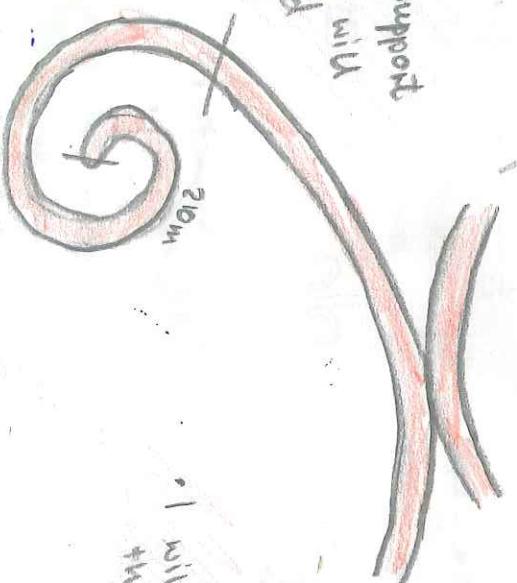
Developed

Joints

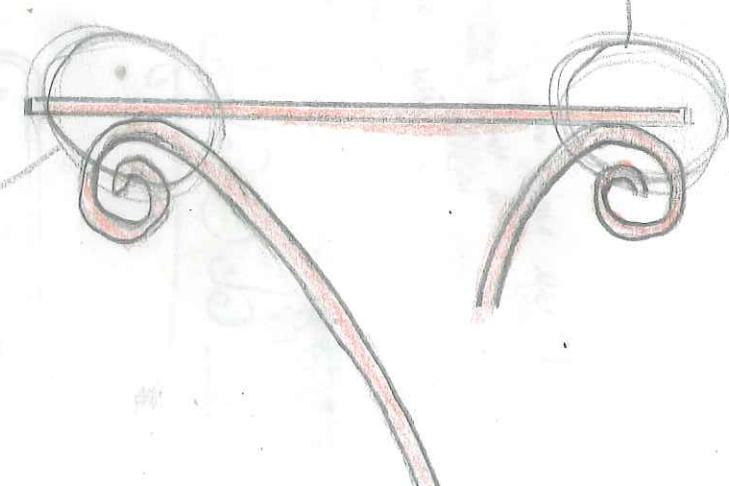


The joint will be brazed as it cannot be riveted.

- The top bar will support the main bar which will help it not to bend when holding the basket.
- I will braze this joint



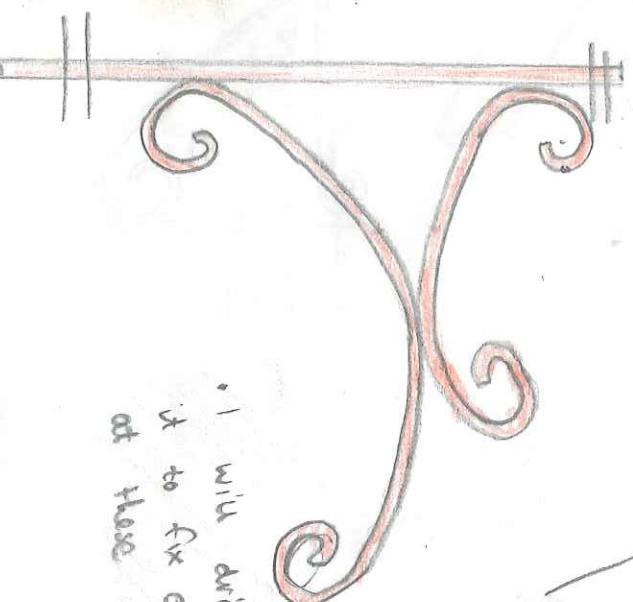
The length of this scroll will be 210 mm long.



This jointed also be braze

- I will need to braze my metal at all my joints as I have scrolls at every joint which means rivets will not fit.

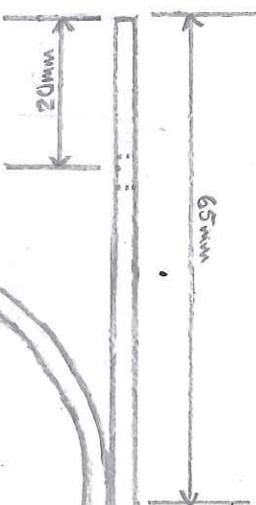
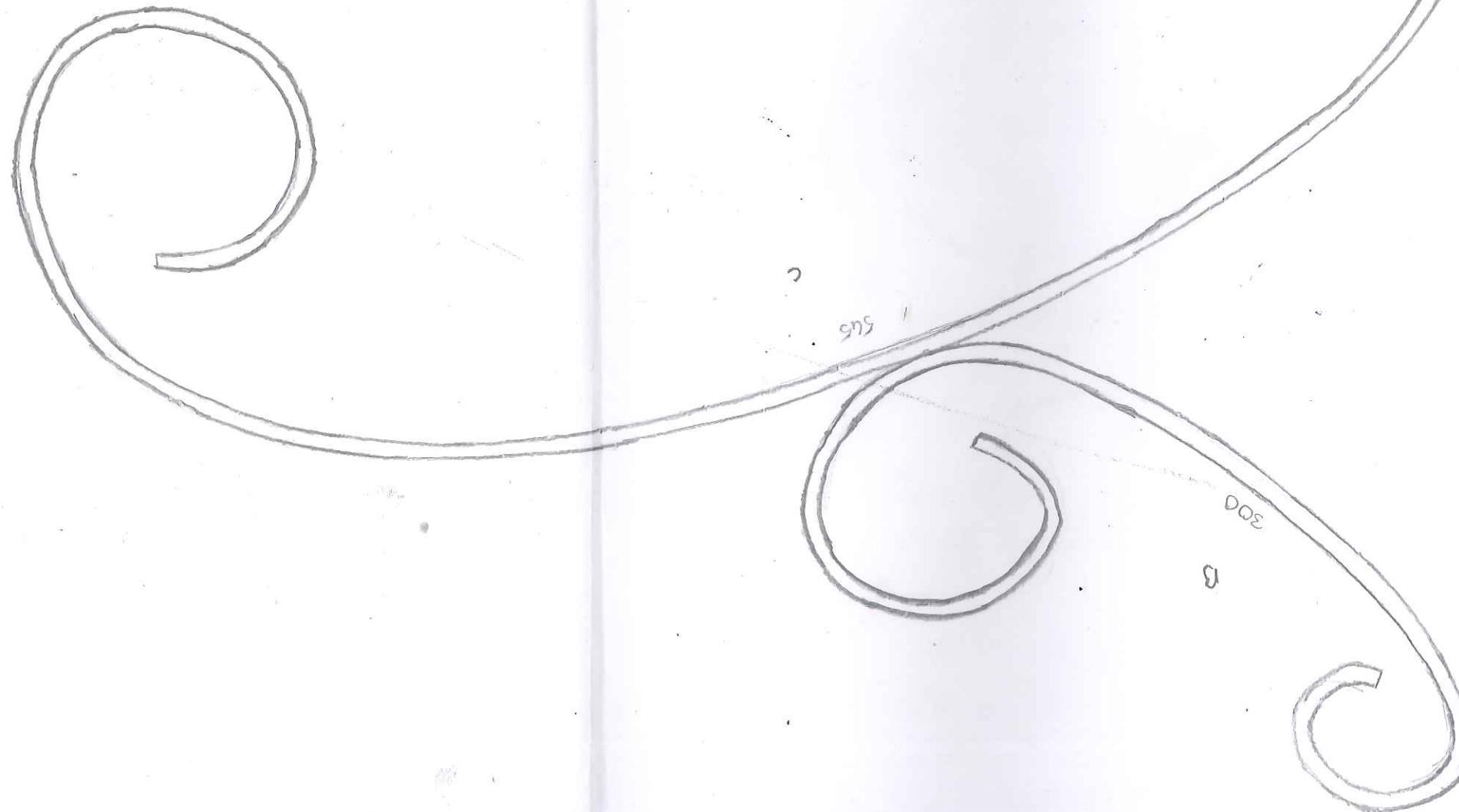
I will drill holes for it to fix onto a wall at these points =



M.S	3mm	10mm	50mm	C
M.S	3mm	20mm	300mm	B
M.S	3mm	20mm	250mm	A
M.T	5	6	7	Part

CUTTING LINE

overall length



A

50

65